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| Work preparation form | | | |
| Part name: 12112024-04-01-03-LongCamshaftPart | | Date: 11/10/24 | Sheet number 1 |
| Belonging to drawing: 12112024-04-01-03 | | Made by: Samuel Pozdech | |
| Part no: 12112024-04-01-03 | Amount: 2 | Material: Steel | |
| Starting dimensions material:8x19x3mm | | | |
| Machining sequence: | | | |
| **Operation** | **Tool**  fixtures, tools and other aids | **Settings**  speed (V), number of revolutions (N), feed (f), depth of cut (t0) etc. | **Remarks** |
| Align the drill with the hole | Drill Diameter 3.4mm |  |  |
| Drill countersink 1.75mm deep | Countersink drill | N = 200 rpm |  |
| Turn piece over and align non machined hole | Drill diameter 3.4mm |  |  |
| Drill countersink 1.75mm deep | Countersink drill | N = 200 rpm |  |